

FIG. 1

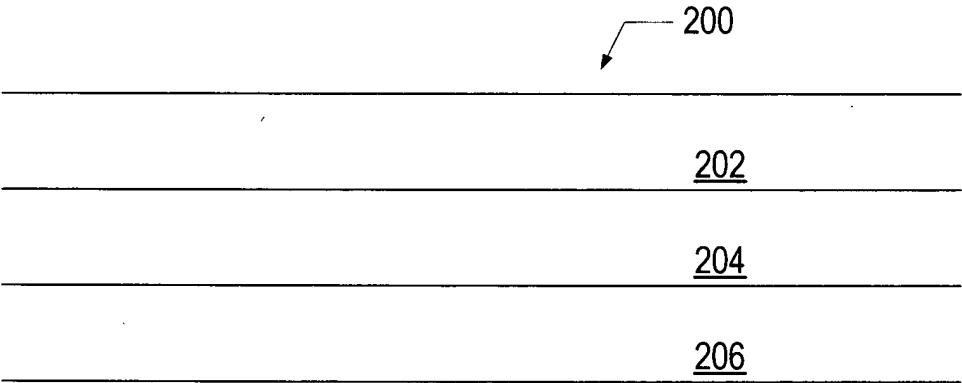


FIG. 2

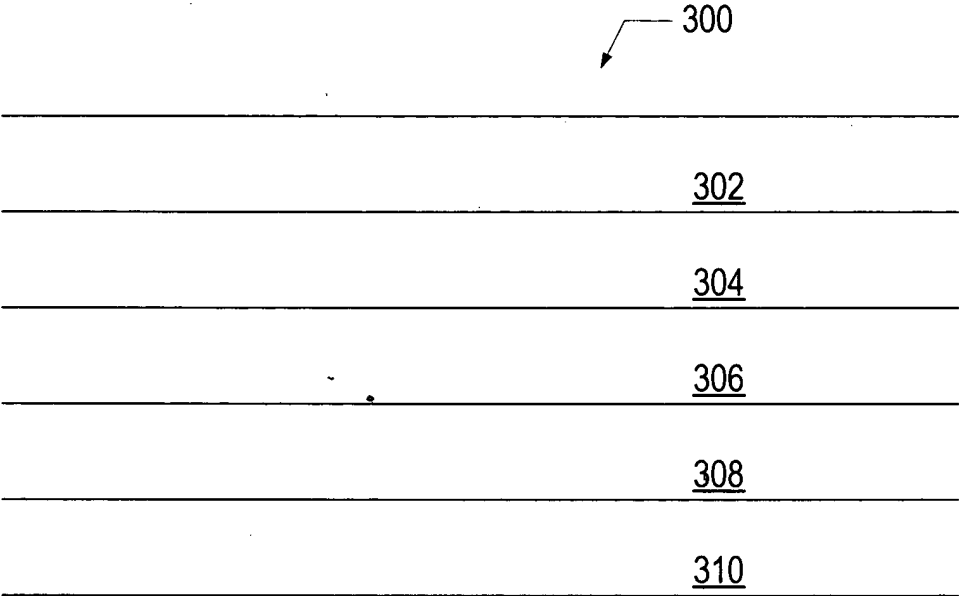


FIG. 3

Extensional force vs. draw ratio
treatment of data from Datapoint Labs, 08.27.2003 R-5687
draw ratio normalized by average melt speed in capillary

Force F, cN

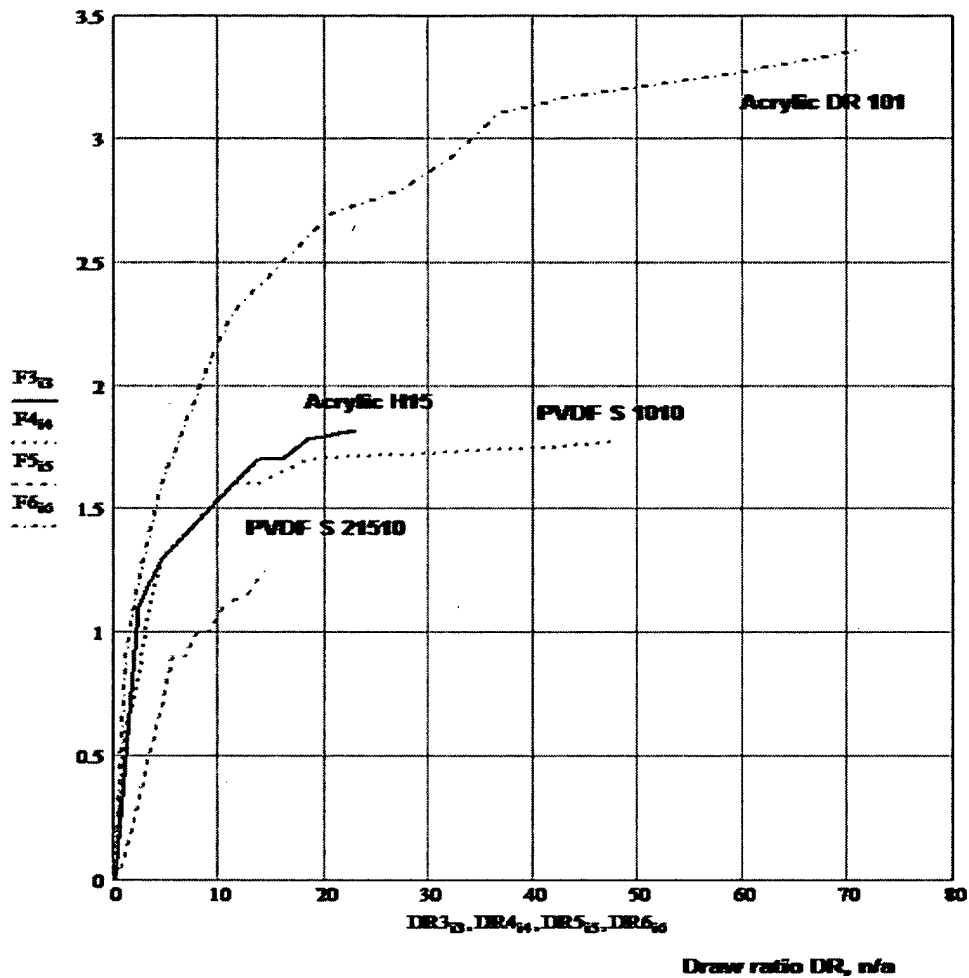


FIG. 4